

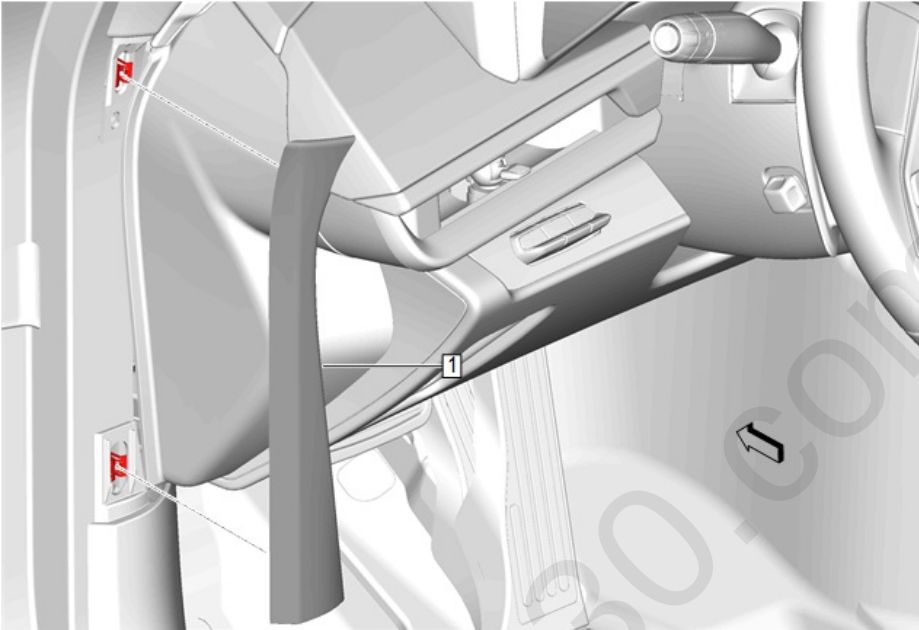
# 2022 CHEVROLET CORVETTE SERVICE MANUAL

- **SEARCH**

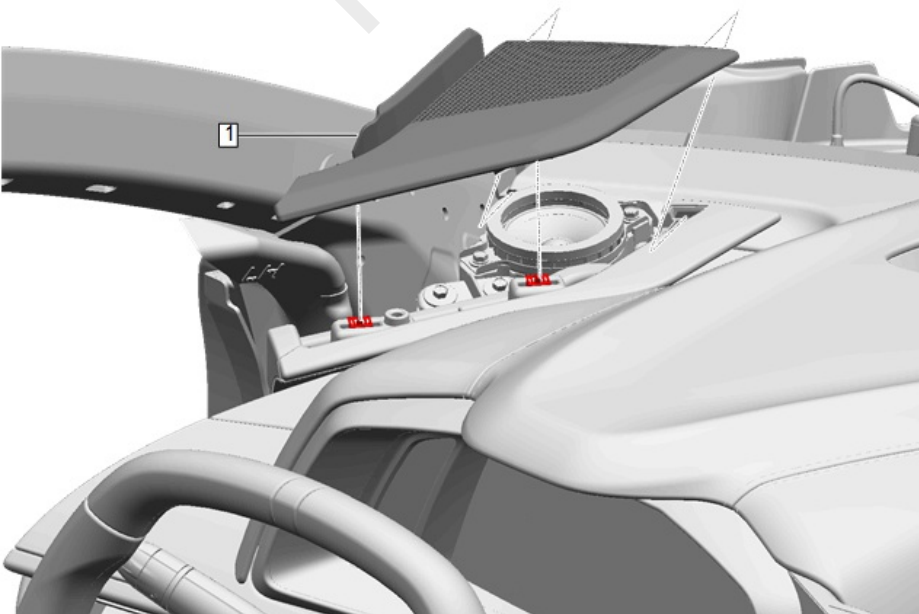
1. **Power and Signal Distribution**
2. **Data Communications**
3. **Repair Instructions**
- 4.

## Serial Data Gateway Module Replacement

### Removal Procedure

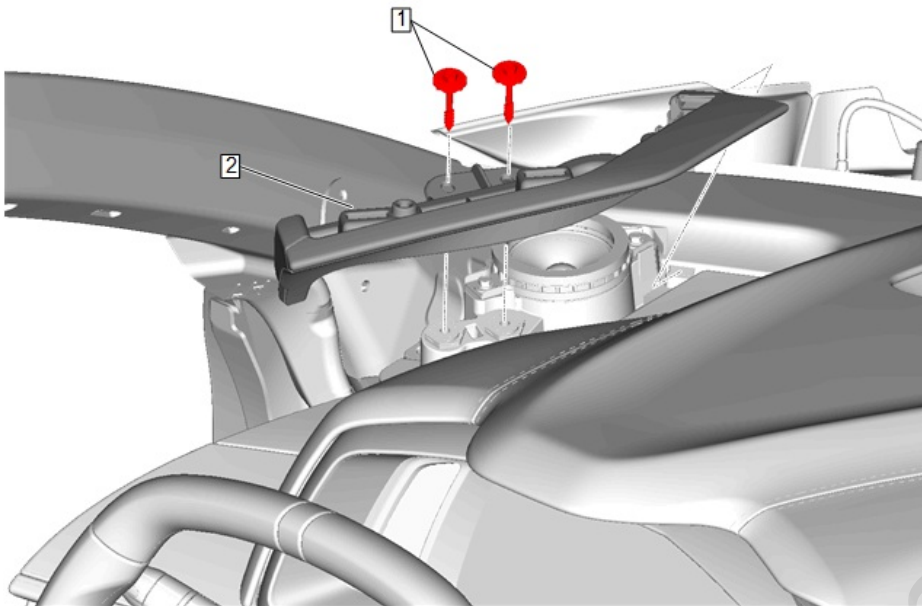


1. [Click here for full size](#)
2. Remove the left body hinge pillar garnish molding (1). [Body Hinge Pillar Garnish Molding Replacement](#)
3. Remove the left windshield garnish molding. [Windshield Garnish Molding Replacement](#)



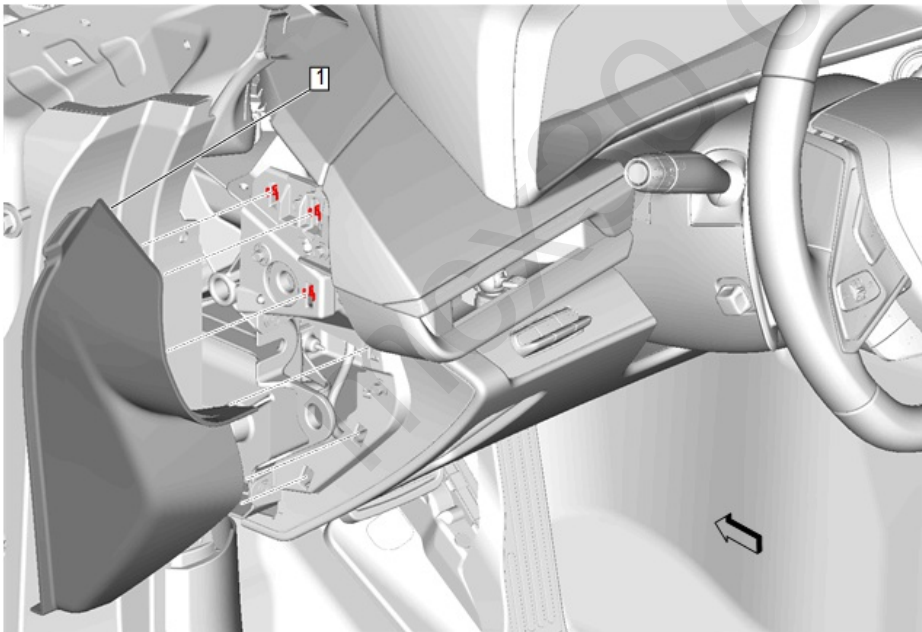
4. [Click here for full size](#)

5. Remove the left instrument panel trim pad radio speaker opening cover (1).Instrument Panel Trim Pad Radio Speaker Opening Cover Replacement



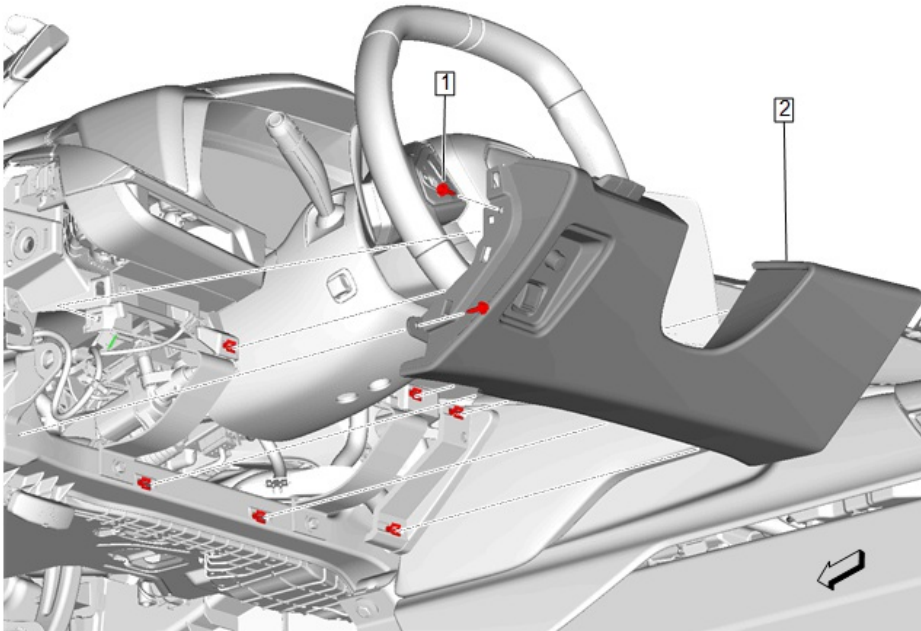
6.  
[Click here for full size](#)

7. Remove the left radio front speaker grille molding (2).Radio Front Speaker Grille Molding Replacement



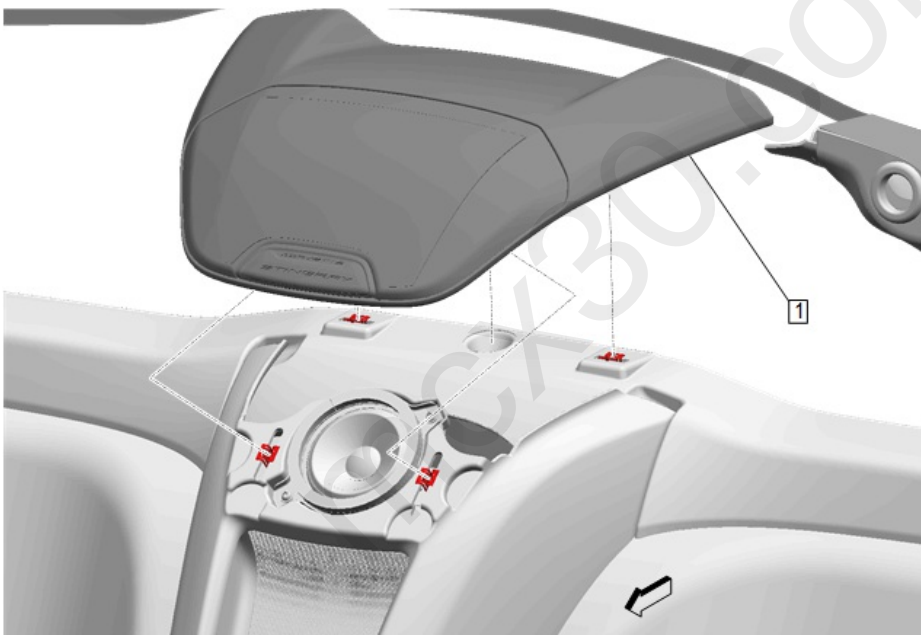
8.  
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9. Remove the left instrument panel outer trim cover (1).Instrument Panel Outer Trim Cover Replacement



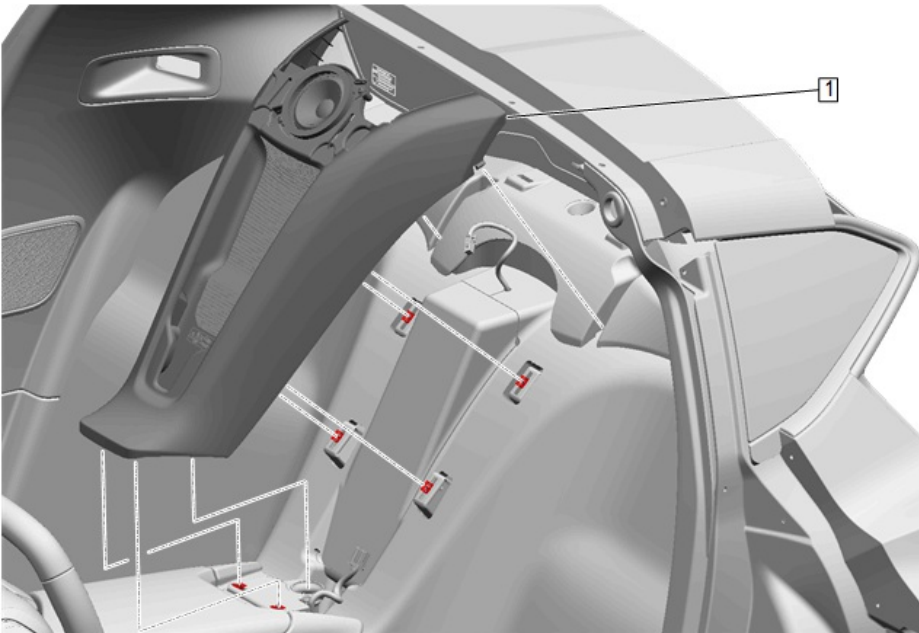
10.  
[Click here for full size](#)

11. Instrument Panel Knee Bolster (2) >> Remove - Instrument Panel Knee Bolster Replacement



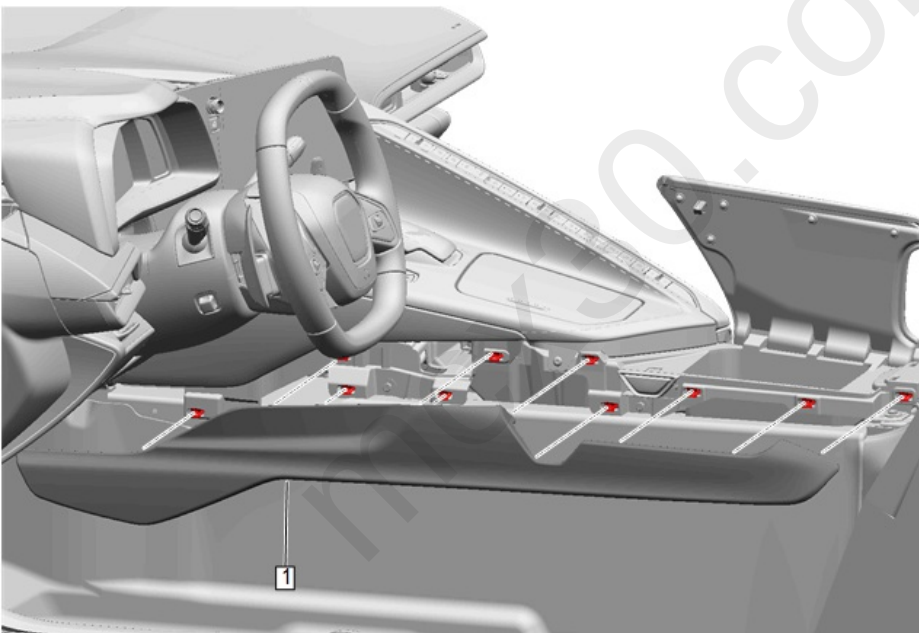
12.  
[Click here for full size](#)

13. Radio Rear Quarter Trim Panel Speaker Grille (1) >> Remove - Radio Rear Quarter Trim Panel Speaker Grille Replacement



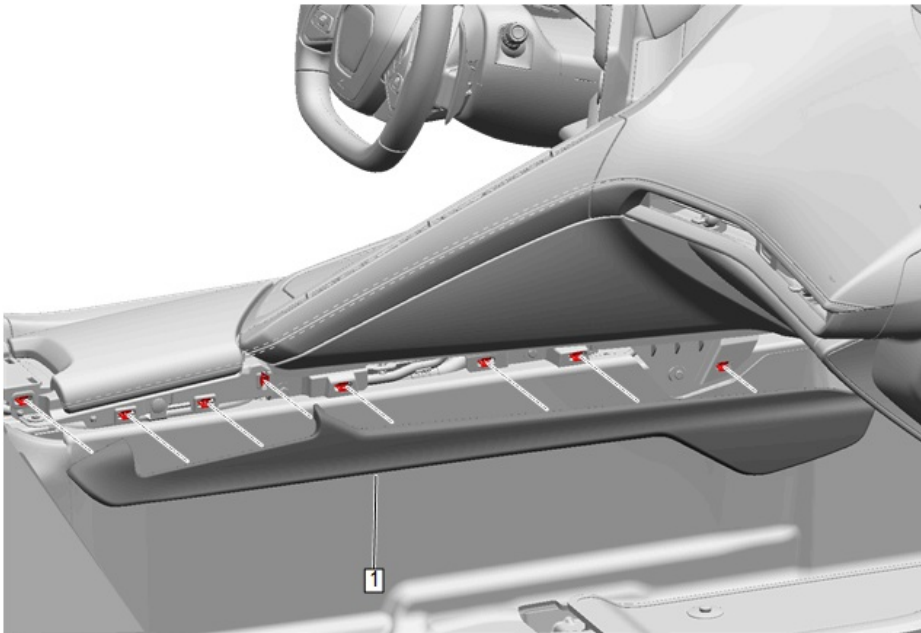
14.  
[Click here for full size](#)

15. Rear Compartment Closeout Panel (1) >> Remove - Rear Compartment Closeout Panel Replacement



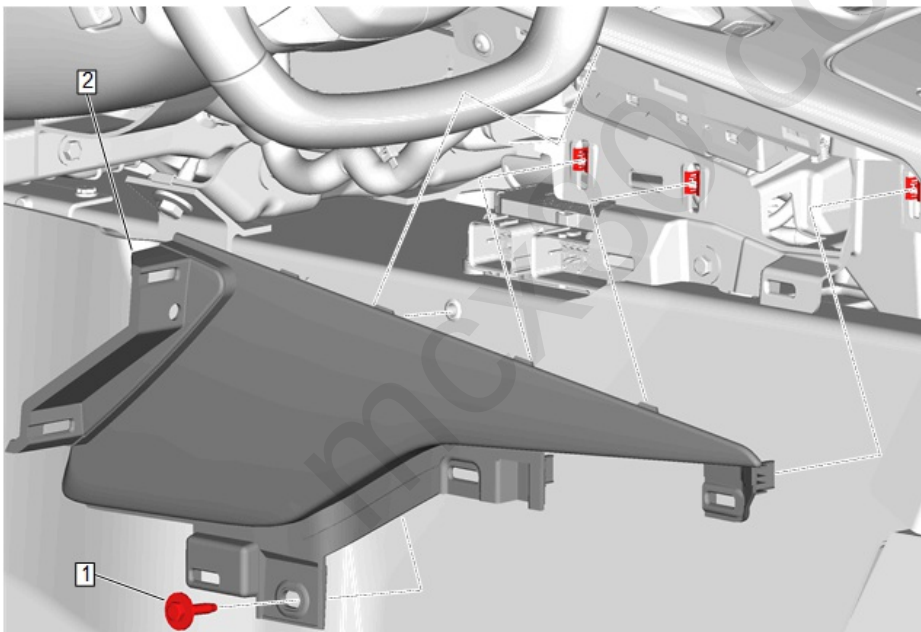
16.  
[Click here for full size](#)

17. Front Floor Rear Console Side Trim Panel - Left Side (1) >> Remove - Front Floor Rear Console Side Trim Panel Replacement - Left Side



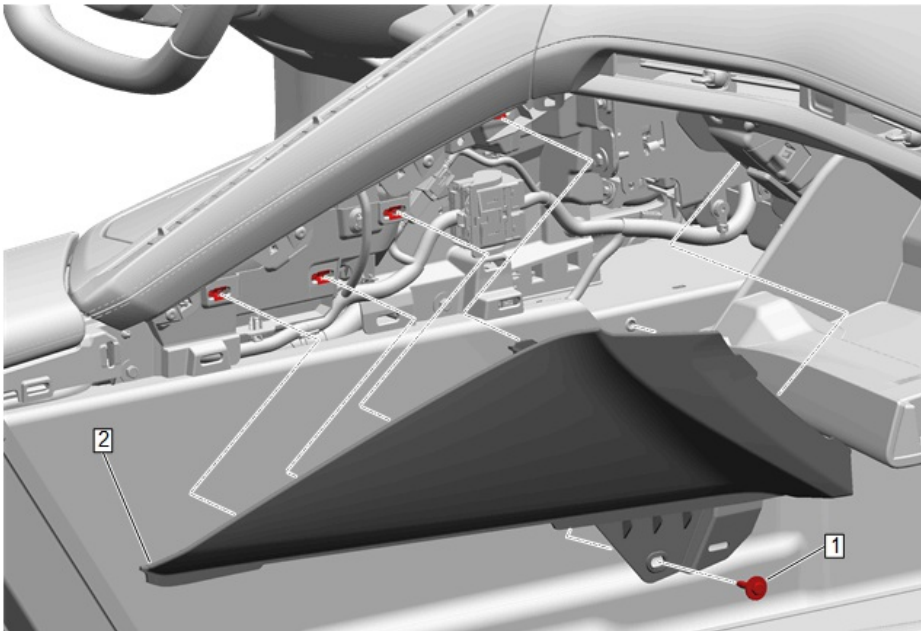
18.  
[Click here for full size](#)

19. Front Floor Rear Console Side Trim Panel - Right Side (1) >>> Remove - Front Floor Rear Console Side Trim Panel Replacement - Right Side



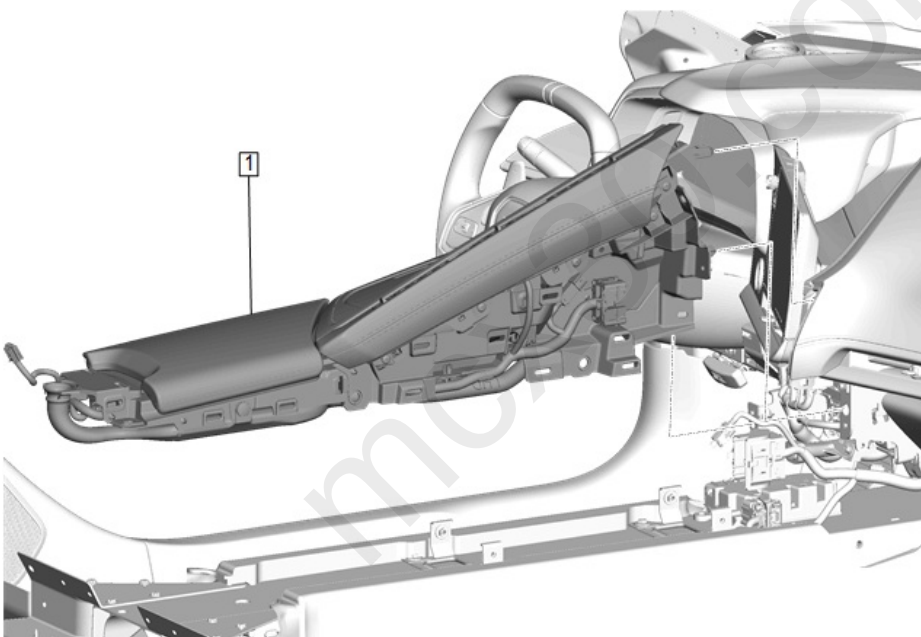
20.  
[Click here for full size](#)

21. Front Floor Console Applique - Left Side (2) >>> Remove - Front Floor Console Applique Replacement - Left Side



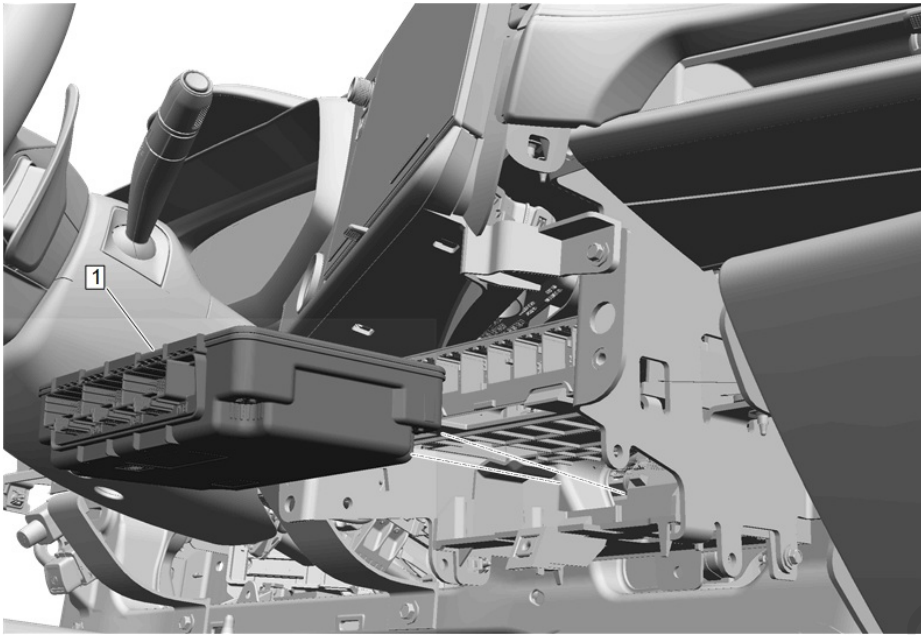
22.  
[Click here for full size](#)

23. Front Floor Console Extension Panel (2) >>> Remove - Front Floor Console Extension Panel Replacement



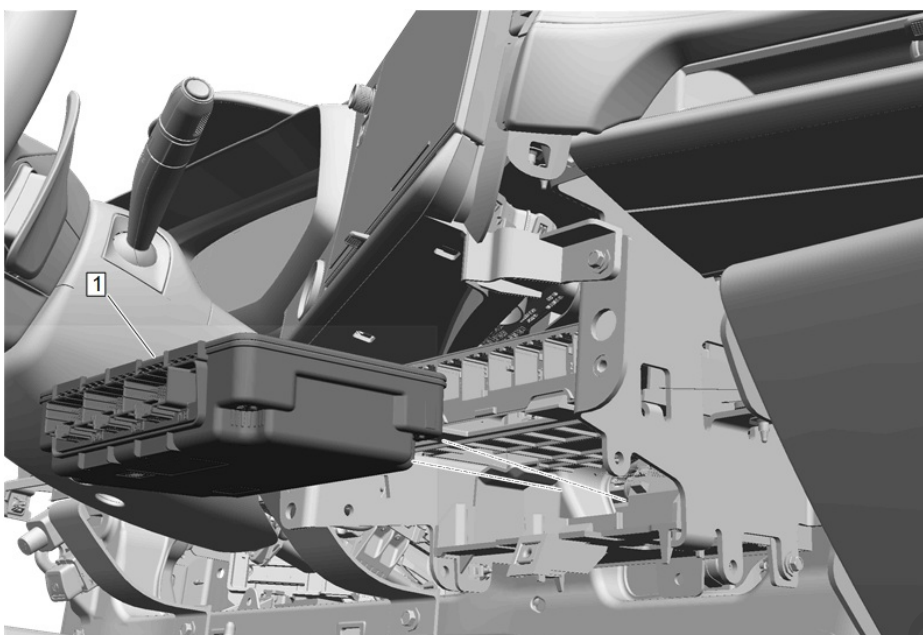
24.  
[Click here for full size](#)

25. Front Floor Console Compartment (1) >>> Remove - Front Floor Console Compartment Replacement

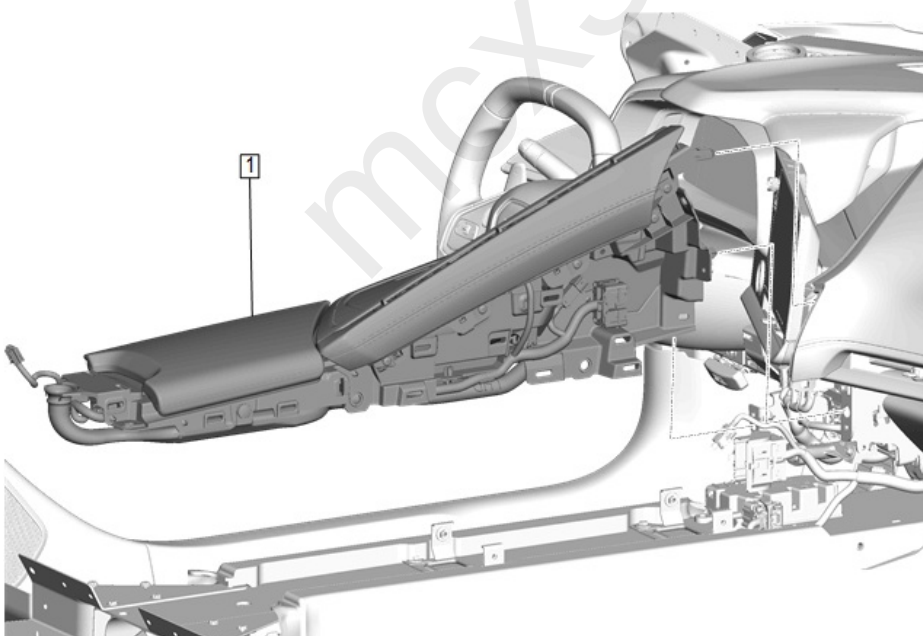


26. [Click here for full size](#)
27. Disconnect the body control module electrical connectors and reposition to gain access to the serial data gateway module.
28. Disconnect the serial data gateway module electrical connectors and reposition as necessary.
29. Press on the tabs to release the serial data gateway module.
30. Serial Data Gateway Module (1) >> Remove

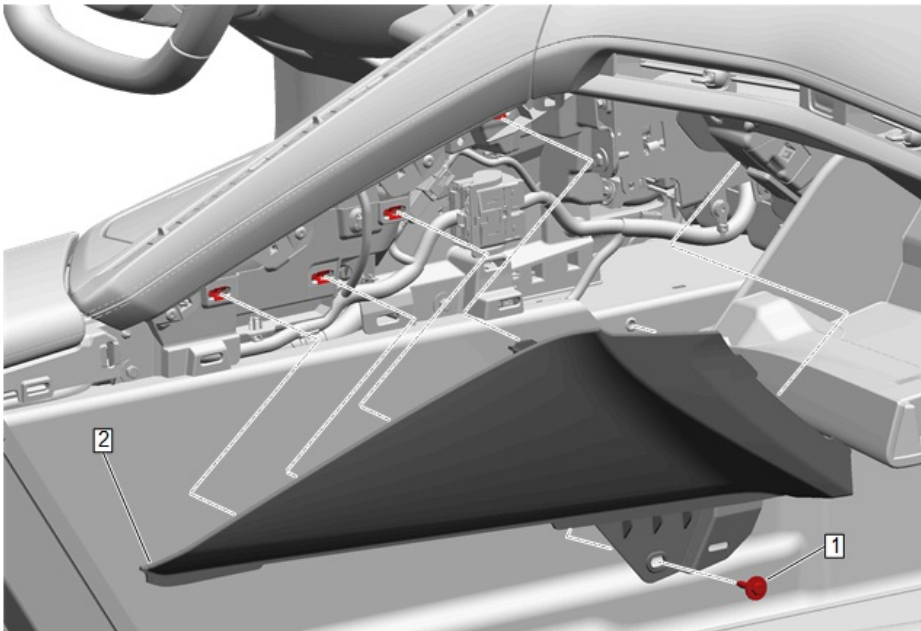
## **Installation Procedure**



1. [Click here for full size](#)
2. Serial Data Gateway Module (1) >> Install
3. Connect the serial data gateway module electrical connectors.
4. Connect the body control module electrical connectors.

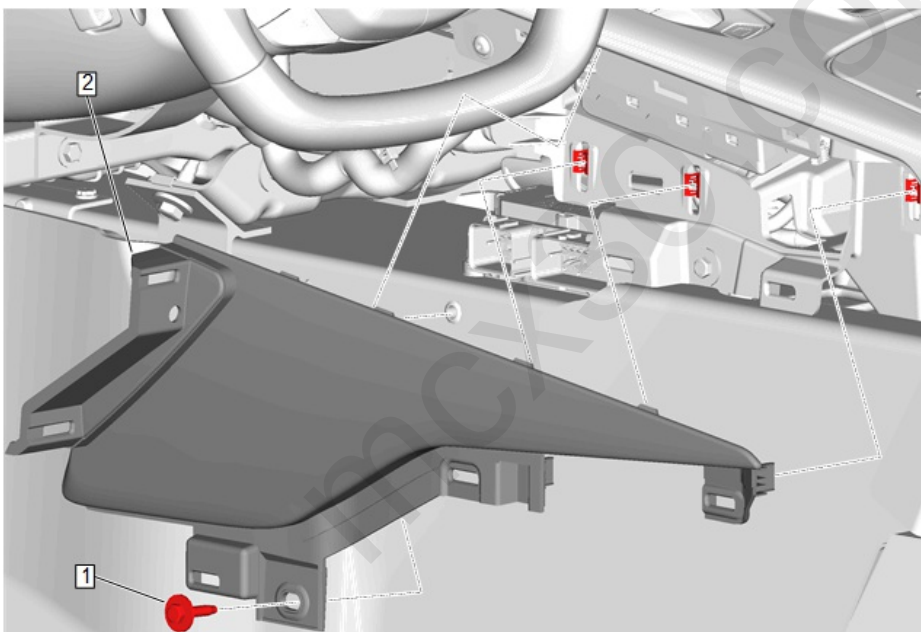


5. [Click here for full size](#)
6. Front Floor Console Compartment (1) >> Install - Front Floor Console Compartment Replacement



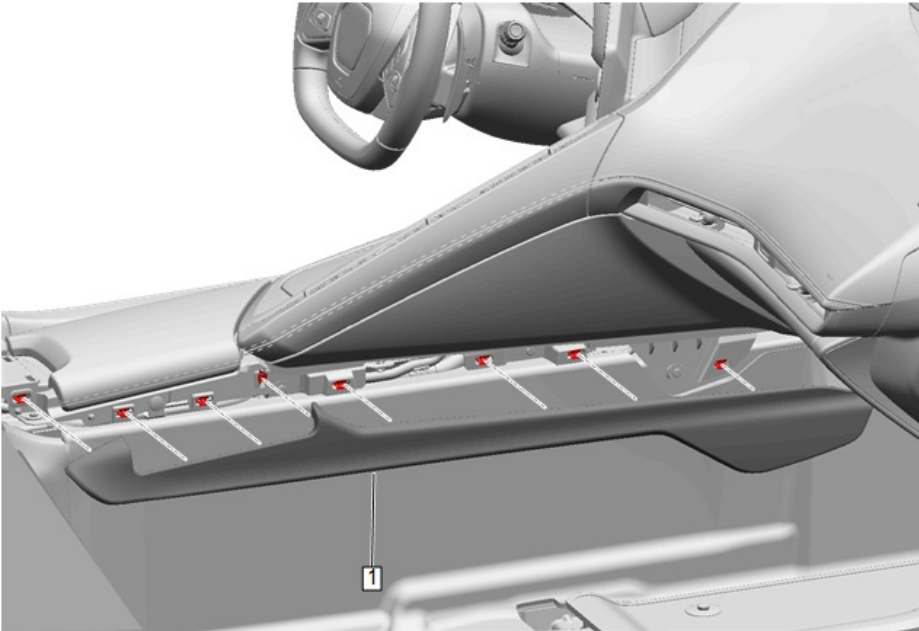
7.  
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8. Front Floor Console Extension Panel (2) >>> Install - Front Floor Console Extension Panel Replacement

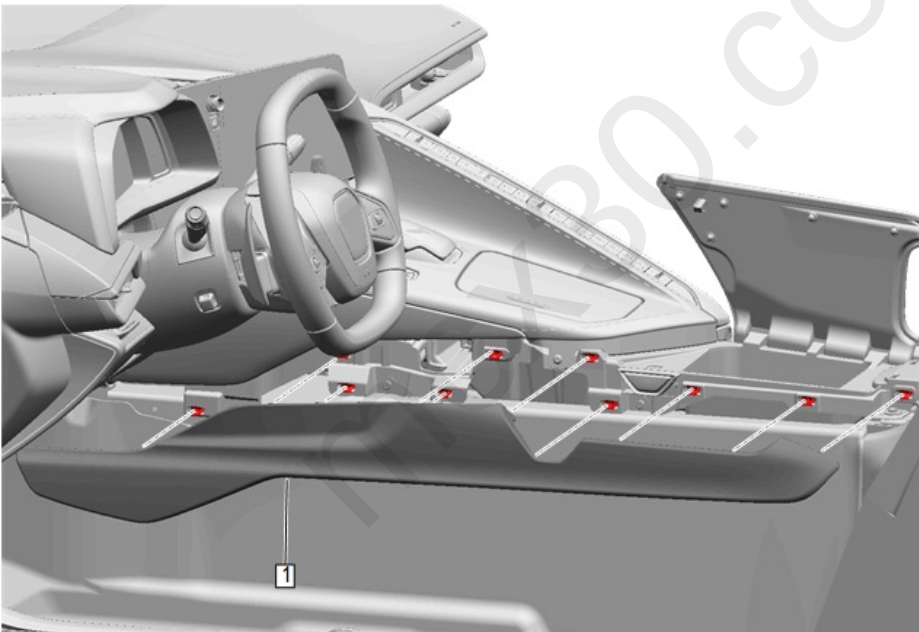


9.  
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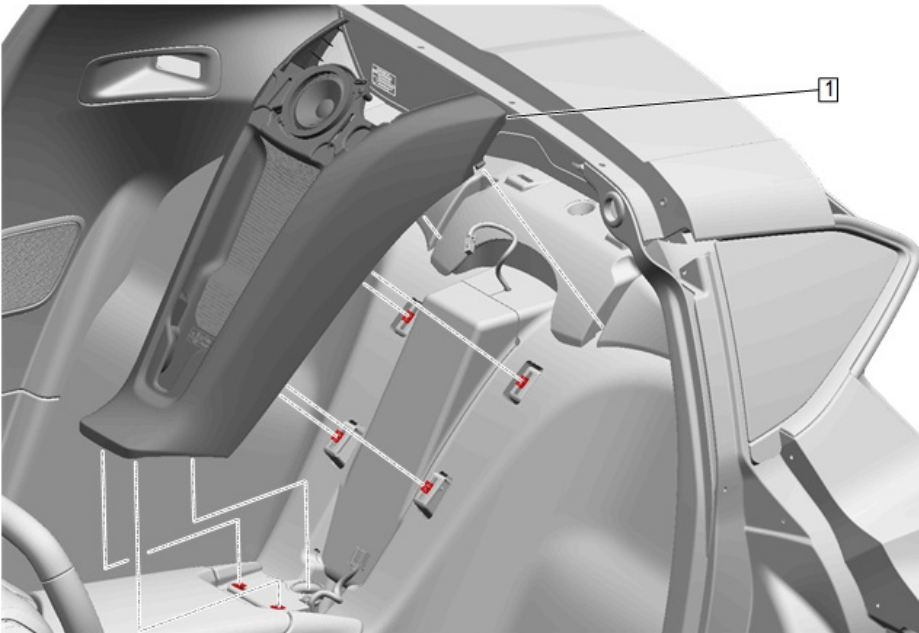
10. Front Floor Console Applique - Left Side (2) >>> Install - Front Floor Console Applique Replacement - Left Side



11. [Click here for full size](#)
12. Front Floor Rear Console Side Trim Panel - Right Side (1) >> Install - Front Floor Rear Console Side Trim Panel Replacement - Right Side

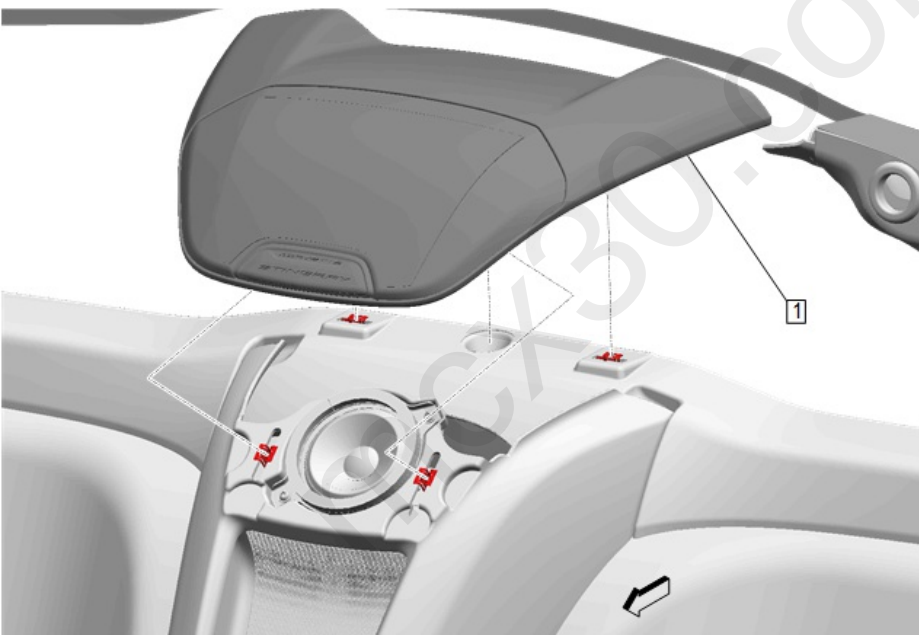


13. [Click here for full size](#)
14. Front Floor Rear Console Side Trim Panel - Left Side (1) >> Install - Front Floor Rear Console Side Trim Panel Replacement - Left Side



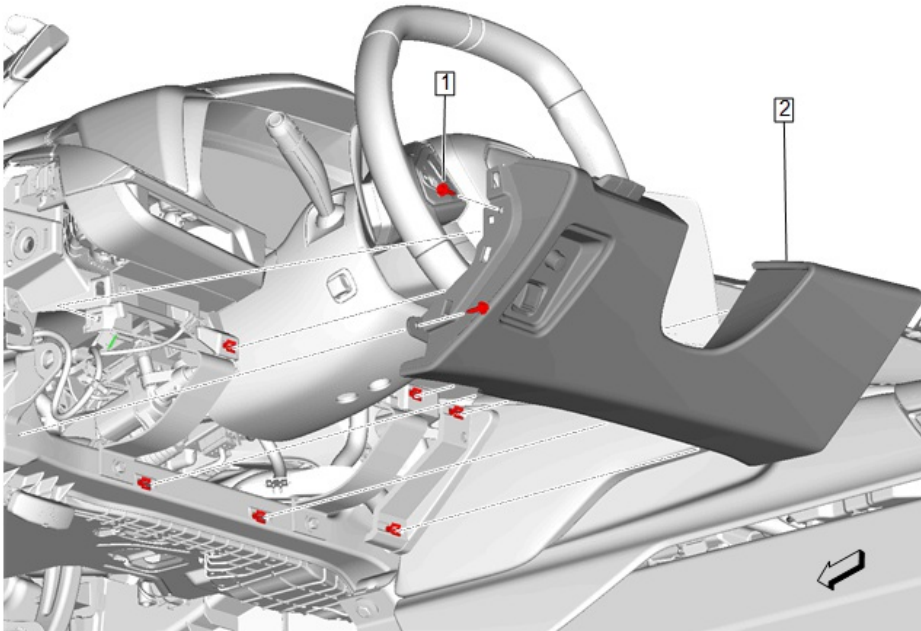
15.  
[Click here for full size](#)

16. Rear Compartment Closeout Panel (1) >> Install - Rear Compartment Closeout Panel Replacement



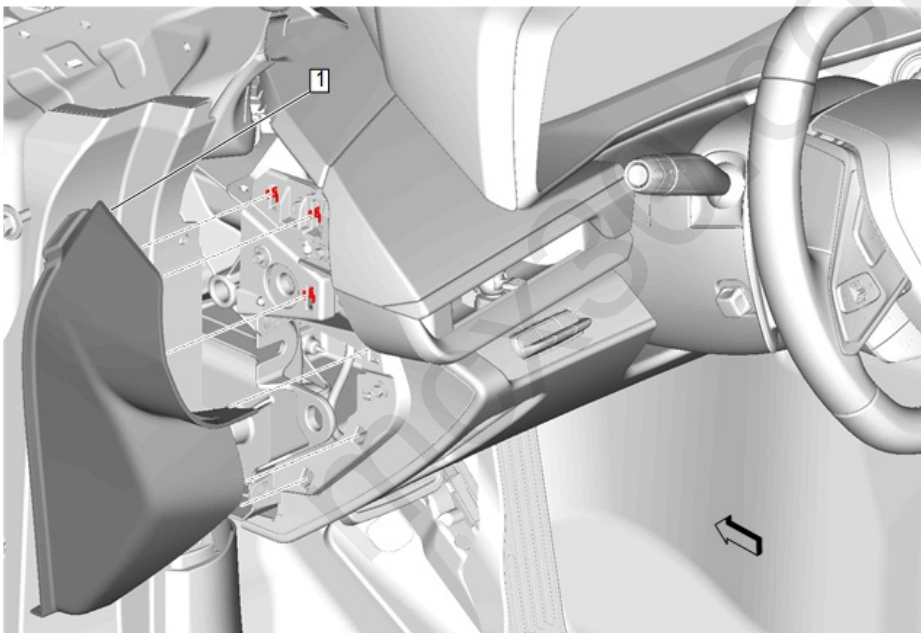
17.  
[Click here for full size](#)

18. Radio Rear Quarter Trim Panel Speaker Grille (1) >> Install - Radio Rear Quarter Trim Panel Speaker Grille Replacement



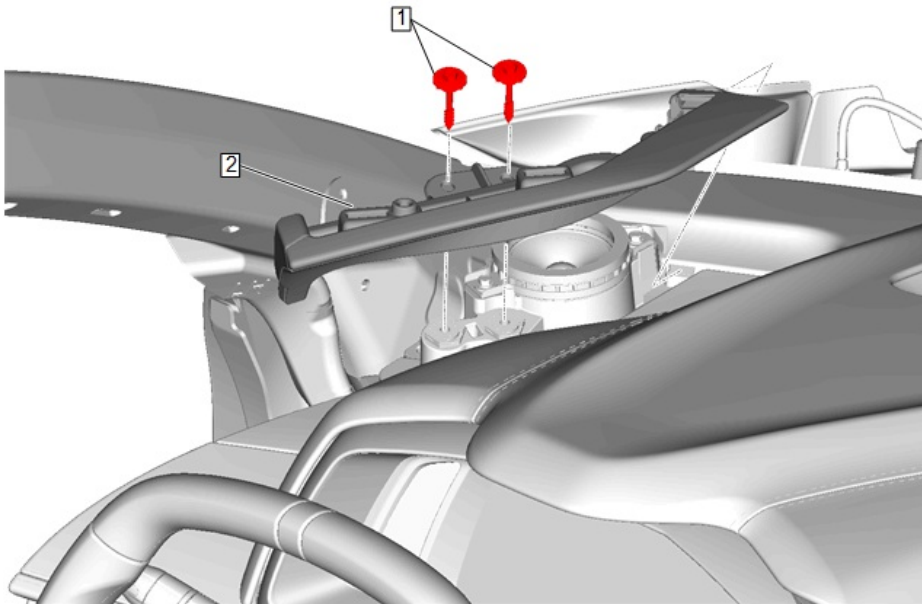
19.  
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20. Instrument Panel Knee Bolster (2) >> Install - Instrument Panel Knee Bolster Replacement



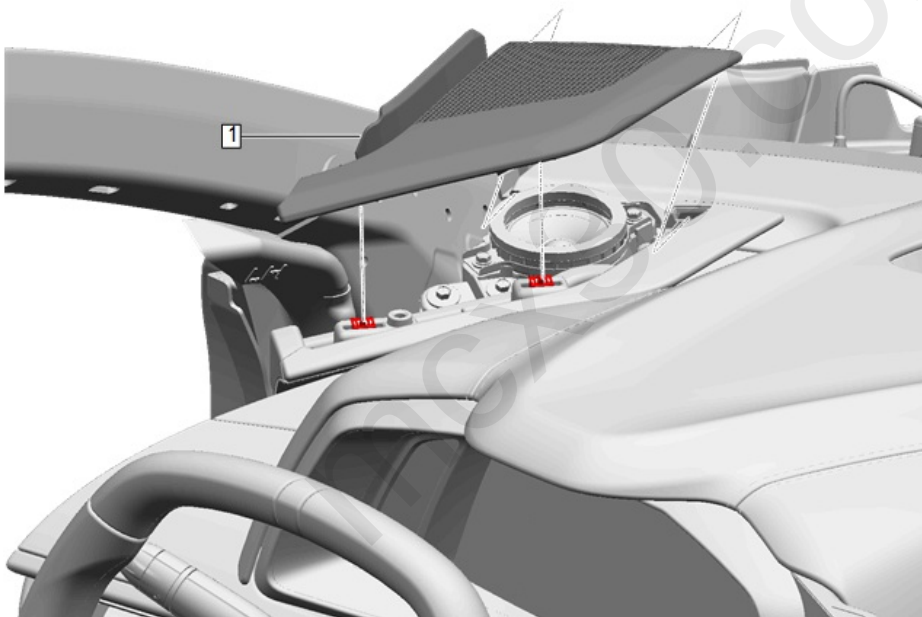
21.  
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22. Install the left instrument panel outer trim cover (1).Instrument Panel Outer Trim Cover Replacement



23. [Click here for full size](#)

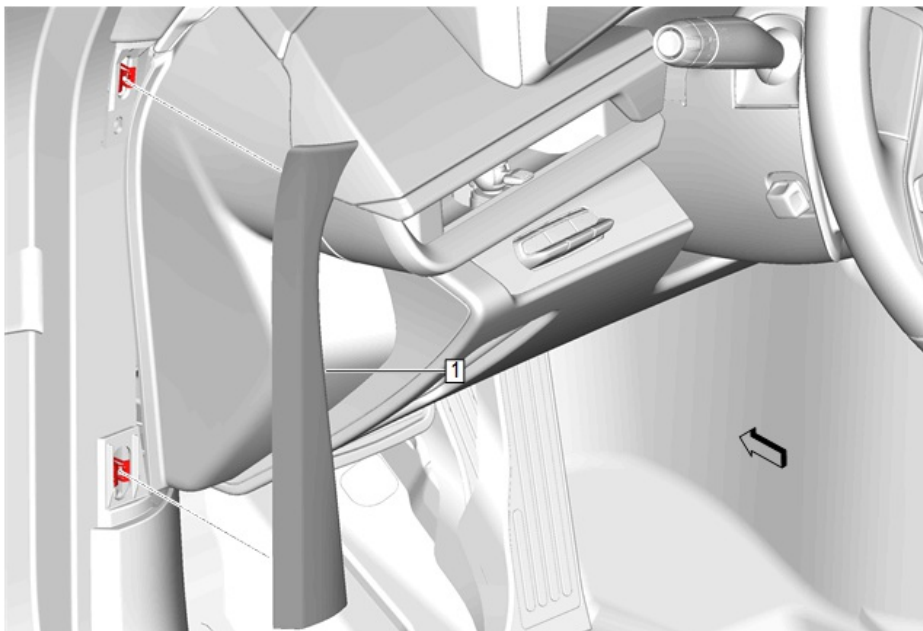
24. Install the left radio front speaker grille molding (2).Radio Front Speaker Grille Molding Replacement



25. [Click here for full size](#)

26. Install the left instrument panel trim pad radio speaker opening cover (1).Instrument Panel Trim Pad Radio Speaker Opening Cover Replacement

27. Install the left windshield garnish molding.Windshield Garnish Molding Replacement



28. [Click here for full size](#)
29. Install the left body hinge pillar garnish molding (1).Body Hinge Pillar Garnish Molding Replacement
30. Perform the necessary programming and setup procedure: Control Module References

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